


Date: Wednesday, 4/4/2007 9:10:10 AM
 User: Eric Charbonneau

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	CHAFING SHIELD
Job Number :	31639		
Estimate Number :	12815		
P.O. Number :	N/A	Part Number :	D31893
This Issue :	4/4/2007	Drawing Number :	D3189 UNDER REVIEW
Prsht Rev. :	NC	Project Number :	N/A
First Issue :	N/A	Drawing Revision :	U/R
Previous Run :	N/A	Material :	N/A
	Type :	Due Date :	4/11/2007
		Qty:	2
		Um:	Each
Written By :			
Checked & Approved By :			
Comment :	Est. A 07.04.04 new issue EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S26GA	304/316 0.018 SHEET
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Comment: Qty.: 0.2205 sf(s)/Unit Total : 0.4410 sf(s)
 304/316 SS .020" Sheet
 (M304S25GA)
 Batch: M102393

SB 07/04/04 (2)

2.0	SHEAR	SHEAR
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Comment: SHEAR
 Cut to size as per Dwg D3189

SB 07/04/04 (2)

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Deburr & Grind Rads as per Dwg D3189

2-Roll as per Dwg D3189

SB 07/04/04 (2)

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

**ENGINEERING
 APPROVAL**

07.04.04

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: L.G. for ASS'y

07.04.04 (2)

159

Figure 1

(continued)

[illegible][illegible]

The diagram illustrates a two-dimensional lattice structure. A central point is connected to its four immediate neighbors by solid lines, labeled 'nearest neighbors'. It is also connected to its four next-nearest neighbors (at the corners of a square) by dashed lines, labeled 'next-nearest neighbors'. The distance between adjacent lattice points is labeled 'lattice constant'.

10

Figure 1. The effect of the concentration of the *Agrobacterium* suspension on the transformation efficiency of *Agrobacterium* strains.

100

Figure 1. Schematic diagram of the experimental setup. The subject is seated in a chair and views the target through a video camera. The target is a light source that is controlled by a computer. The subject's hand is positioned on a horizontal surface. The distance between the hand and the target is 10 cm. The target is a light source that is controlled by a computer. The subject's hand is positioned on a horizontal surface. The distance between the hand and the target is 10 cm.

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Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



②

Comment: FINAL INSPECTION/W/O RELEASE

17-07/04/05

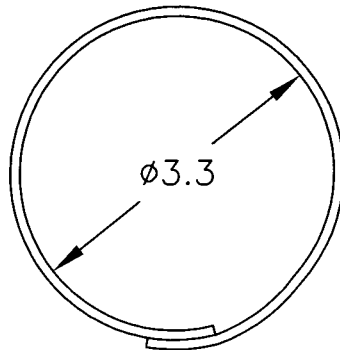
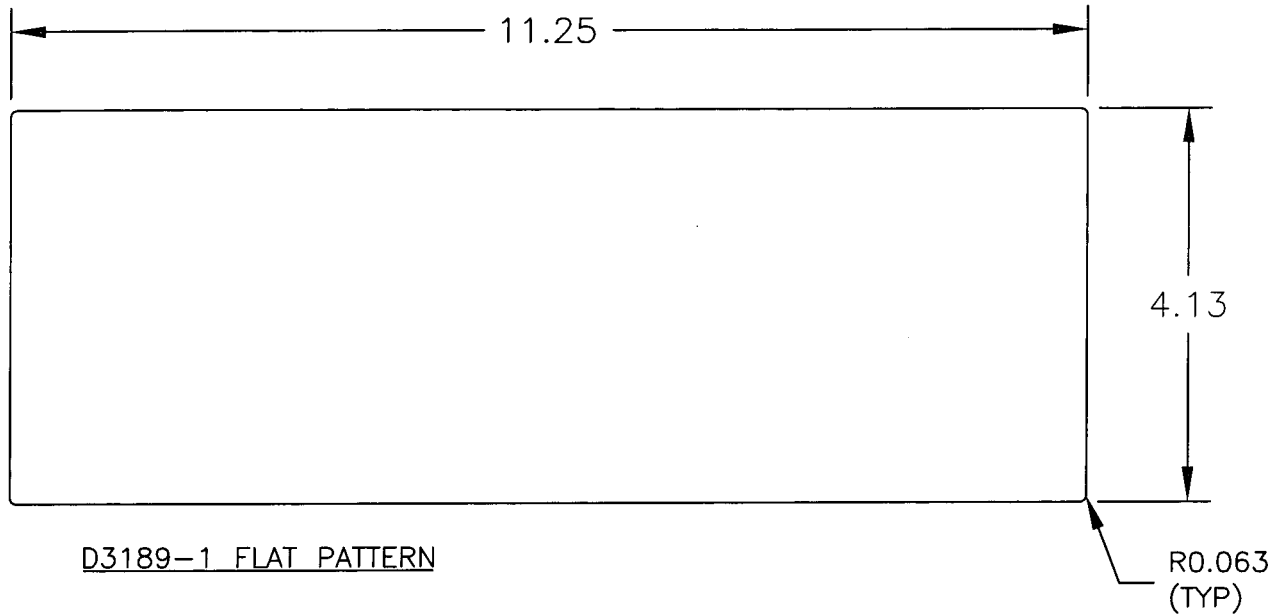
Job Completion



ul 07-04-04

PRELIMINARY ISSUE

DESIGN <i>GP</i>	DRAWN BY <i>GP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3189	REV. B SHEET 1 OF 2
DATE 07.01.05		TITLE CHAFING SHIELD	SCALE 1:2
A	03.05.08	NEW ISSUE	
B	07.01.05	ADD -3	



D3189-1 ROLLING DETAIL
NOT TO SCALE

D3189-1 CHAFING SHIELD

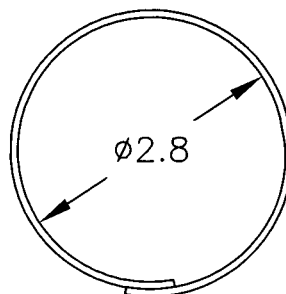
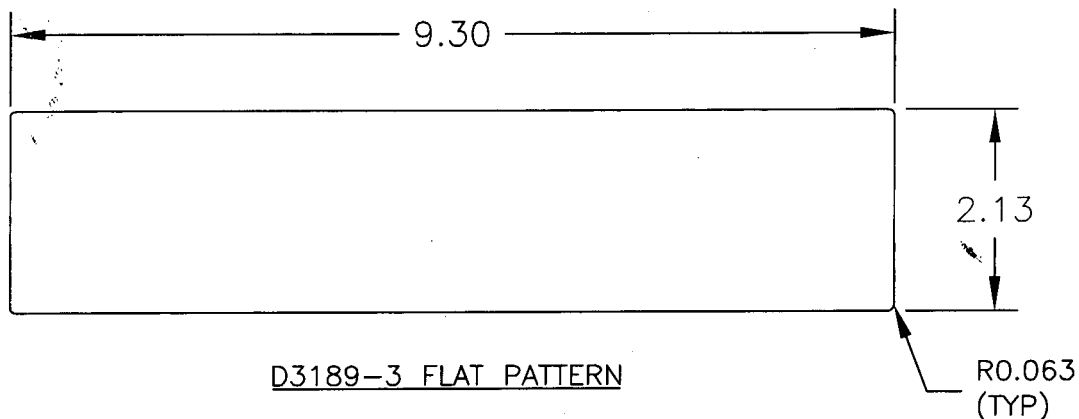
- 1) MATERIAL: AISI 304/316 SS 0.020" THICK (REF. DART SPEC M304S25GA)
- 2) FINISH: NONE
- 3) DEBURR/BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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PRELIMINARY ISSUE

DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3189	REV. B SHEET 2 OF 2
DATE 07.01.05		TITLE CHAFING SHIELD	SCALE 1:2



D3189-3 ROLLING DETAIL
NOT TO SCALE

D3189-3 CHAFING SHIELD

- 1) MATERIAL: AISI 304/316 SS 0.020" THICK (REF. DART SPEC M304S25GA)
- 2) FINISH: NONE
- 3) DEBURR/BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
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